


						Material	
						Part	
		Date		Name		Assembly drawing sub frame	
		Designer		Suchomski			
		Checked					
		Approved					
						Partnumber	
						4650-B410-001	
						Sheet 1 of 2	
						A3	
						Weight:	
						Scale:1:2	
Status	Changes	Date	Name				



ITEM	DESCRIPTION	TRQ.	QTY.
1	4651 DA0 2401 Rear Subframe Crosspiece		1
2	4651 DA0 2202 Rear Subframe plate, RH		1
3	4651 DA0 2302 Rear Subframe plate, LH		1
4	4651 DA0 2502 Subframe M10 Spacer		2
5	DIN6912 M10x40	23,00 Nm / 16,96 ft lb	2
6	DIN6912 M10x30	23,00 Nm / 16,96 ft lb	2
7	46 63 DA1 0700 Rear Tail Fixing Bracket		1
8	4651 DA0 2800 Rider seat front fixing, RH		1
9	4651 DA0 2900 Rider seat front fixing, LH		1
10	4651 DA0 3300 STD fuel tank seat support		2
11	4651 DA0 3400 STD fuel tank seat support washer		2
12	4651 DA0 2100 subframe-STD tank spacer plate		2
13	5253 DA0 0400 Seat plate bobbin		2
14	DIN 912 M5x16	3,00 Nm / 2,21 ft lb	4
15	DIN 912 M6x16	5,00 Nm / 3,69 ft lb	4
16	ISO 7380 M6x20	5,00 Nm / 3,69 ft lb	2
17	ISO 7380 M6x12	5,00 Nm / 3,69 ft lb	6
18	DIN 6912 M8x16	12,00 Nm / 8,85 ft lb	2

Drehmomente dienen lediglich zur Orientierung.  
 Sicherung mit Schraubensicherungsmittel empfohlen!  
*Torques are for orientation only.*  
*Securing with screw locking agent is recommended!*

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				Date	Name	Part	
				Designer	12.03.2020	Suchomski	
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						4650-B410-001	
						Sheet 2 of 2	
						A4	
Status	Changes	Date	Name	Weight:		Scale:1:2	